



MODEL: MIG/ARC 400 IJ 3 Phase IGBT Module

SPECIFICATION:

INPUT VOLTAGE (v)	AC415v±15%
INPUT POWER CAPACITY (KVA)	14
OUTPUT VOLTAGE ADJUSTMENT (V)	31.5
OUTPUT CURRENT RANGE (A)	50 - 400
WIRE FEEDER SPEED (MTR/MIN)	3 – 24
POWER FACTOR	0.93
DUTY CYCLE (%)	60
INSULATION GRADE	F
NET WEIGHT (KG)	36
DIMENSION (INCH)	21.5 X 11 X 21.5
MIG WIRE DIAMETER (MM)	0.8 – 1.2